

Solution

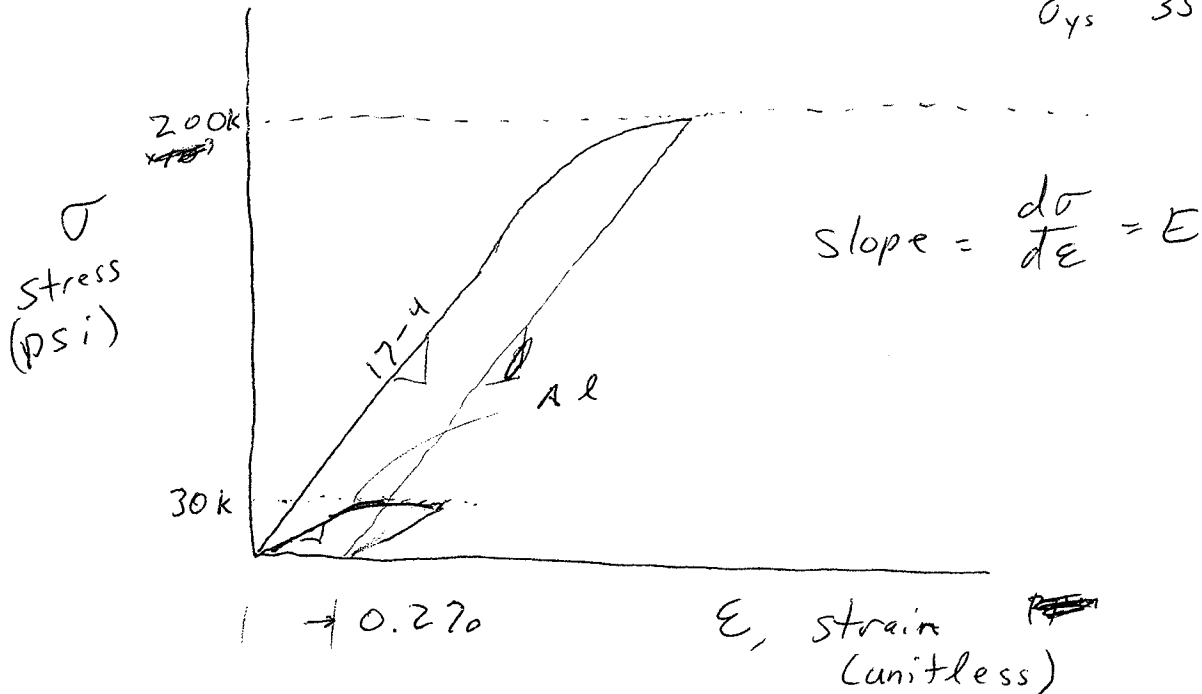
Optical Engineering 421/521 – Fall 2008

Midterm 2 50 minutes, closed book, closed notes, no calculators

November 17, 2008

- 1.) (10) Draw a plot showing the relationship between stress and strain for 6061 aluminum. Label the axes and give units. On the same plot, provide an approximate curve for 17-4 stainless steel. Indicate Young's modulus and the yield strength for both.

	Al	17-4	
E	10	30	Msi
σ_{ys}	35	200	Ksi



- 2.) (6) SiC is used because of its outstanding specific stiffness and thermal conductivity. Give approximate values for the density, Young's modulus, and thermal conductivity.

$$\rho = 3.1 \text{ g/cm}^3$$

$$E \approx 400 \text{ GPa}$$

$$\lambda \approx 150 \text{ W/m}\cdot\text{K}$$

3.) (5) How does the focal length change with temperature for lens made of BK7? (include both dn/dT and CTE effects)

$$\phi = \frac{1}{f}, \quad \frac{1}{\phi} \frac{d\phi}{dT} = -\frac{dR}{R} + \frac{dn_r}{n-1}$$

$$\frac{dn_r}{dT} = 3 \text{ ppm/}^\circ\text{C}$$

$$\alpha = 7 \text{ ppm/}^\circ\text{C}$$

$$\phi = \frac{n-1}{R} \quad \beta = \frac{1}{f} \frac{df}{dT} = -\frac{1}{\phi} \frac{d\phi}{dT} = \alpha - \frac{dn_r}{n-1} = 7 - \frac{3}{1.5-1} = 1 \text{ ppm/}^\circ\text{C}$$

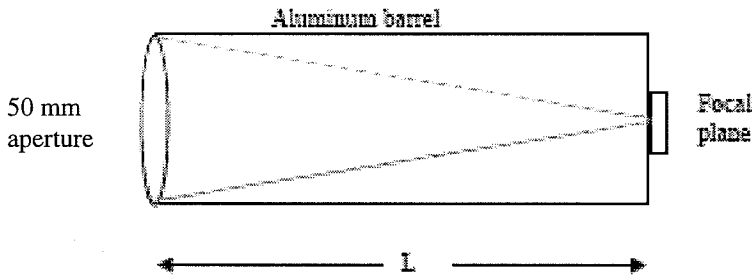
$$\Delta f = f \cdot \Delta T \cdot (1 \text{ ppm/}^\circ\text{C})$$

4.) Consider a 50 mm diameter BK7 lens mounted in an aluminum barrel. Assume the focal length $f = L = 100$ mm:

$$\text{Al } \alpha = 24 \text{ ppm/}^\circ\text{C}$$

$$\text{BK7 } \beta = 1 \text{ ppm/}^\circ\text{C}$$

$$\Delta = 23 \text{ ppm/}^\circ\text{C}$$



a) (10) Calculate the focus error that would be caused by a 10°C temperature change? (include both the change in the lens focal length and the change in the aluminum tube length.)

$$\Delta L = L \alpha \Delta T \quad L = f = 100$$

$$\Delta f = f \beta \Delta T$$

$$\text{defocus} = \Delta L - \Delta f = L(\alpha - \beta)\Delta T = (100 \text{ mm})(23 \text{ ppm/}^\circ\text{C})(10^\circ\text{C}) = 23 \mu\text{m}$$

b) (10) Determine the wavefront error due to the defocus above. Assume 500 nm wavelength

$$f\# = \frac{f}{D} = \frac{100}{50} = 2$$

$$\Delta W = \frac{1}{8F_n^2} \Delta f = \frac{1}{8(2^2)} 23 \mu\text{m} = \frac{23 \mu\text{m}}{32} \approx \frac{2}{3} \mu\text{m}$$

$$\lambda = 0.5 \mu\text{m}$$

$$\Delta W = \frac{\frac{2}{3}}{0.5} \approx 1.3 \lambda$$

5.) (5) Name an optical material that has good UV transmission. List one difficulty or limitation for using this material.

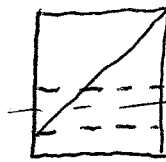
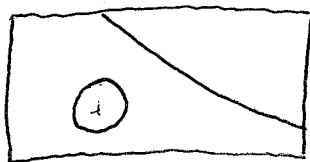
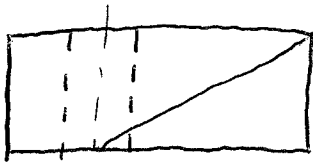
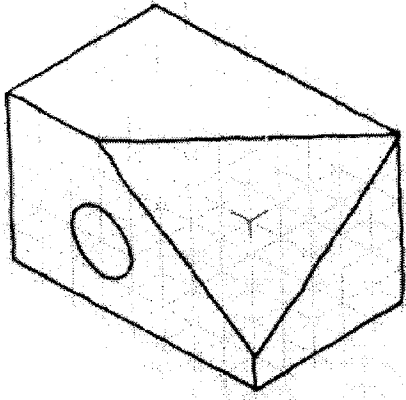
CaF_2 : cost, high CTE, soft, fragile

NaCl : cost, soft,

MgF_2 : birefringent

Fused Silica: high dn/dT

6.) (5) Sketch a 3-view orthographic projection of the following part. (You do not need to add dimensions)



7) (10) Consider a fused silica prism bonded to aluminum with $300 \mu\text{m}$ thick 2216. The bond is circular, 10 mm diameter. (shear modulus $G \approx 300 \text{ MPa}$,) $A \approx 80 \text{ mm}^2$ Strength $\approx 2 \text{ ksi} = 14 \text{ MPa}$

a) Calculate the shear strength of the bond

$$\text{Stress} = F/A$$

for 2 ksi stress = adhesive strength

$$F = A \cdot \sigma = 80 \text{ mm}^2 \cdot 14 \text{ N/mm}^2 = 1120 \text{ N}$$

b) Calculate the shear stiffness for the bond (ratio of shear force to shear displacement).

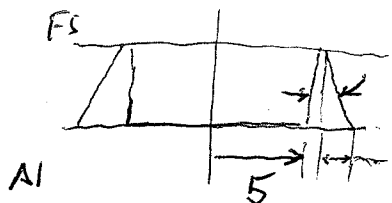


$$\delta_y = \frac{Vt}{GA}$$

$$k = \frac{V}{\delta_y} = \frac{GA}{t} = \frac{(300 \text{ N/mm}^2)(80 \text{ mm}^2)}{0.3 \text{ mm}} = 80,000 \text{ N/mm}$$

b) Estimate the stress for a 10°C temperature change

$$\Delta\alpha = \alpha_{\text{Al}} - \alpha_{\text{FS}} = 24 - 1 = 23 \text{ ppm/}^\circ\text{C}$$



$\gamma = \text{shear strain}$

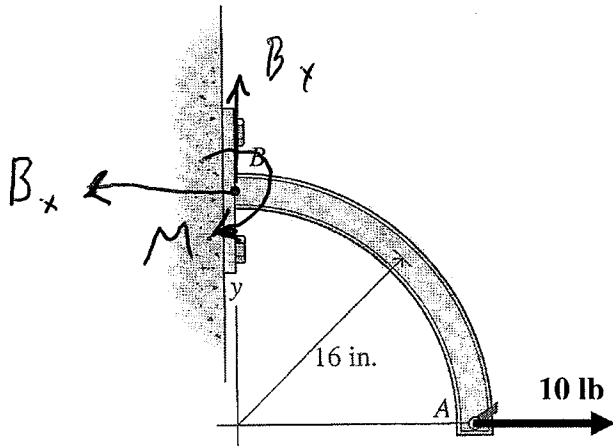
$$\Delta y = 5 \text{ mm} \cdot \Delta\alpha \cdot \Delta T = 5 \text{ mm} \cdot 23 \text{ ppm/}^\circ\text{C} \cdot 10^\circ\text{C} = 1150 \times 10^{-6} \text{ mm}$$

$$\gamma = \frac{\Delta y}{t} \approx \frac{1 \mu\text{m}}{300 \mu\text{m}} = 0.0033$$

$$= 1.15 \mu\text{m}$$

$$\tau = G \cdot \gamma = (300 \text{ N/mm}^2) \left(\frac{1}{300} \right) = 1 \text{ N/mm}^2$$

8) (5) Calculate the reactions at B for static equilibrium when a 10 lb horizontal force is applied at A.



$$B_y = 0$$

$$B_x = 10 \text{ lb}$$

$$M = 160 \text{ in}\cdot\text{lb}$$

8.) (6) Name 3 materials with near-zero coefficient of thermal expansion. Give approximate values for the density of each material.

Zerodur 2.5 g/cm^3

ULE 2.2 g/cm^3

Invar 8 g/cm^3

CFRP 2 g/cm^3

9.) (8) What determines the strength of glass? How can you determine allowable stresses for glass?

Strength is limited by critical flaws.

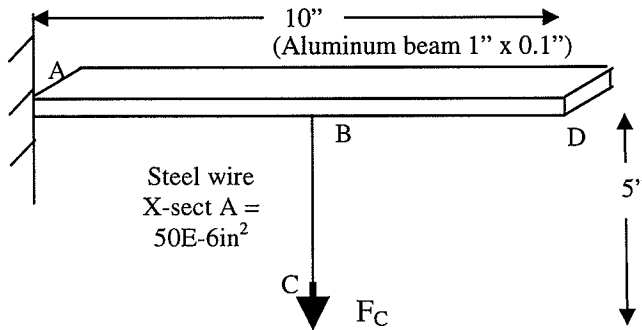
Allowable stresses are determined statistically using Weibull statistics.

$$\text{Probability of Failure} = 1 - \exp\left[-\left(\frac{\sigma}{\sigma_0}\right)^\lambda\right]$$

$\sigma_0 = \text{characteristic strength}$ } from data
 $\lambda = \text{Weibull factor}$

Must compensate for area under stress,
 stress corrosion (fatigue factor)

10). (20) Consider a 10" cantilevered aluminum bar. A 304 stainless wire with $50E-6 \text{ in}^2$ cross sectional area is attached at the center and a load of 1 lb is applied at the end of the wire. The bar has $0.1" \times 1"$ cross section. (The 1" dimension is into the page as shown.)



Al $E = 10 \text{ Msi}$
 304 $E = 30 \text{ Msi}$

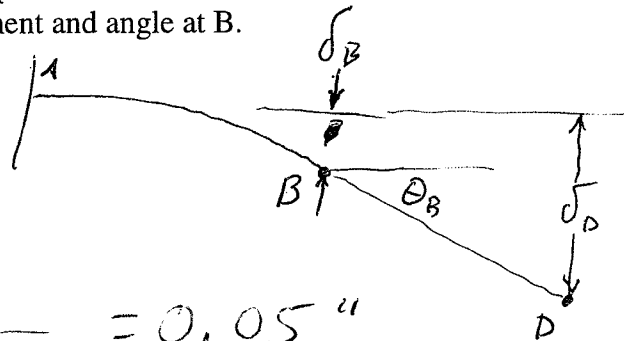
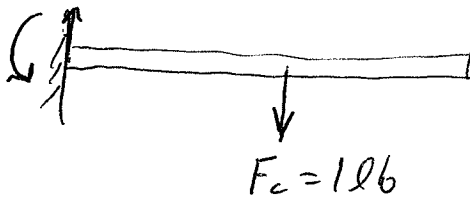
$$I = \frac{1}{12} b h^3$$

$$= \frac{1}{12} (1)(.1)^3$$

$$= \frac{1}{12000} \text{ in}^4$$

You need to calculate the motion of point D as the force $F_C = 1 \text{ lbs}$ applied as shown at point C. Follow the four easy four steps below:

- Use the free body diagram and find the forces and moment exerted on the beam at point B due to force F_C .
- Determine the bending of section AB due to the force and moment at B
- Use superposition to determine the angle and displacement at B.
- Calculate the displacement at D due to displacement and angle at B.



$$\delta_B = \frac{F L^3}{3EI} = \frac{(1 \text{ lb})(5")^3}{3(10E6 \frac{\text{lb}}{\text{in}^2})(\frac{1}{12000}) \text{ in}^4} = 0.05 \text{ in}$$

$$\theta_B = \frac{F L^2}{2EI} = \frac{(1 \text{ lb})(5")^2}{2(10E6 \frac{\text{lb}}{\text{in}^2})(\frac{1}{12000}) \text{ in}^4} = 15 \text{ mrad}$$

$$\delta_D = \delta_B + \theta_B \cdot 5" = \frac{5}{6} \cdot \frac{5^3}{7(10E6)} \frac{12E3}{E3} = \frac{5^3}{1000} = \frac{125}{1000} = \frac{1}{8} \text{ in}$$